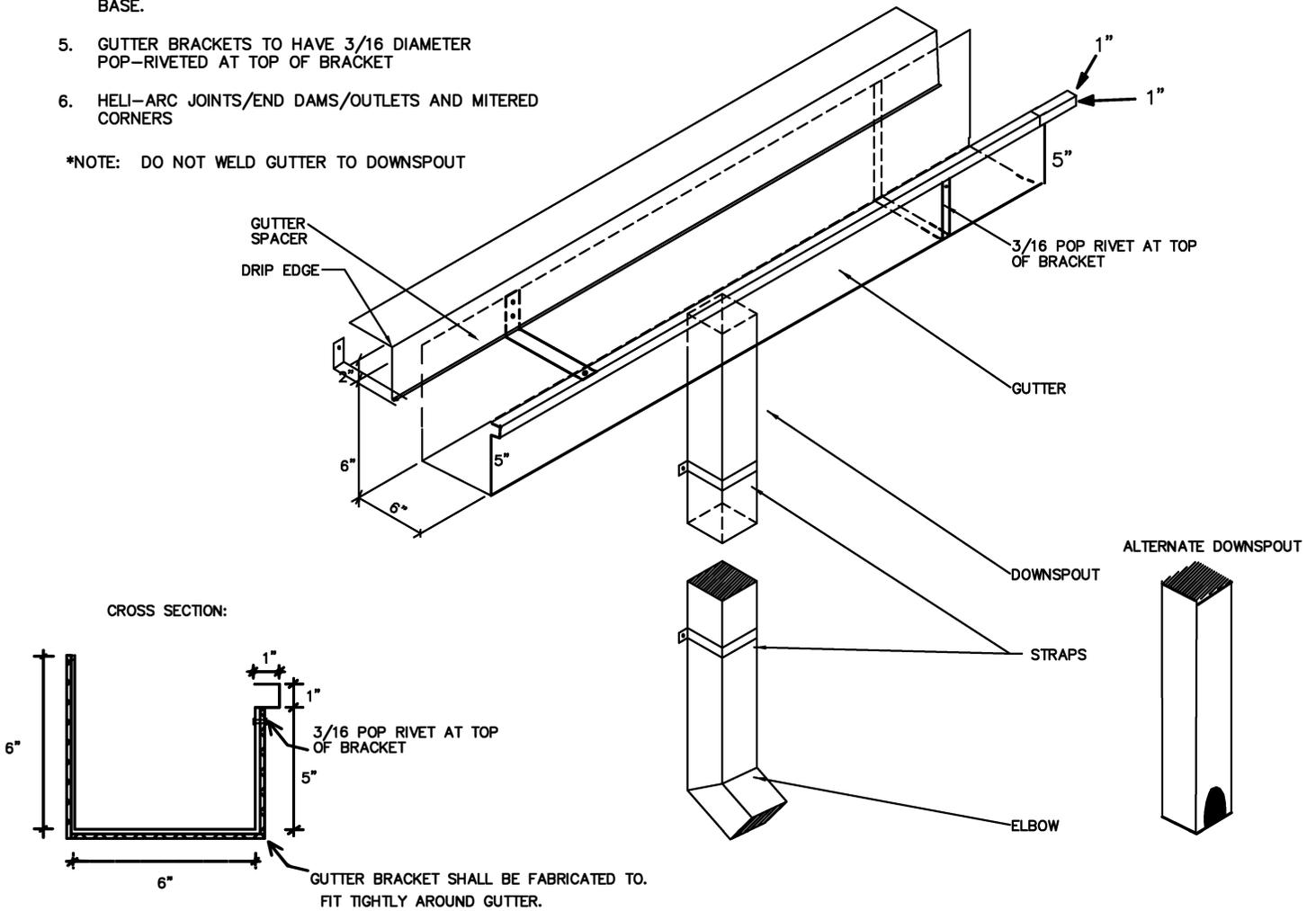


SPECIFICATIONS:

1. GUTTER TO BE FABRICATED FROM .050" MILL FIN. ALUM. AND IS TO BE SUPPORTED WITH 1/4" x 1" ALUM. BRACKETS, 3 PER 10 FT. LENGTH. FASTEN WITH ST.ST. SCREWS INTO WOOD BLOCKING. GUTTER SPACERS TO BE FABRICATED FROM .050" MILL FIN. ALUM. AND RIVETED AT EACH END AND SPACED ALTERNATELY BETWEEN BRACKETS.
2. PROVIDE FOR 1/2" EXPANSION IN GUTTERS FOR EVERY 40 LIN. FT. INSTALLED. USE DAM OR SLIP JOINT METHOD. PROVIDE GUTTER CAPS AT ENDS.
3. DOWNSPOUTS TO BE 4" SQUARE AND FABRICATED FROM .050" MILL FIN. ALUM. AND ATTACHED WITH .062" x 1" ALUM. STRAPS 36" O.C. SECURE WITH ST.ST. SCREWS AND INSERTS AS REQUIRED.
4. ALL DOWNSPOUTS TO HAVE A 45 DEG. ELBOW FABRICATED FROM .050" MILL FIN. ALUM. AND CONC. SPLASH BLOCK AT EACH BASE.
5. GUTTER BRACKETS TO HAVE 3/16 DIAMETER POP-RIVETED AT TOP OF BRACKET
6. HELI-ARC JOINTS/END DAMS/OUTLETS AND MITERED CORNERS

\*NOTE: DO NOT WELD GUTTER TO DOWNSPOUT



TITLE: STANDARD GUTTER & DOWNSPOUT

SPEC. SECTION: 07-60-00.04 APPENDIX D

DATE: 07/11/2019